



Elements of an Effective Safety and Health Program

Site Specific Safety and Health Program Management Guidelines



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Effective Safety and Health Programs



- ◆ It has been found that effective management of worker safety and health programs
 - Reduces the extent and severity of work related injuries and illnesses
 - Improves employee morale and productivity
 - Reduces workers' compensation costs

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Common Characteristics of Exemplary Workplaces

- ◆ Use of organized and systematic methods to
 - Assign responsibility to managers, supervisors, and employees
 - Inspect regularly for and control hazards
 - Orient and train all employees to eliminate or avoid hazards



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The Guidelines - General

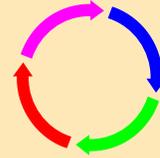


- ◆ An effective program
 - Includes provisions for systematic identification, evaluation and prevention or control of hazards
 - Goes beyond specific requirements of the law to address all hazards
- ◆ Written program
 - “In writing” less important than its effectiveness
 - As size and complexity of worksite or process increases, so does need for written guidance

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Major Elements



- ◆ An effective occupational safety and health program will include the following four elements
 - Management commitment and employee involvement
 - Worksite analysis
 - Hazard prevention and control
 - Safety and health training

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Management Commitment and Employee Involvement



- ◆ Management commitment and employee involvement are complementary
- ◆ Management commitment provides the motivating force and resources for organizing and controlling activities within an organization
- ◆ Employee involvement provides the means through which workers develop and express their own commitment to s&h protection

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Management Commitment and Employee Involvement (cont'd)

Recommended Actions:

- ◆ State clearly a worksite safety and health policy
- ◆ Establish and communicate a clear goal and objective for the safety and health program
- ◆ Provide visible top management involvement in implementing the program



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Management Commitment and Employee Involvement (cont'd)

Recommended Actions:

- ◆ Encourage employee involvement in the program and in decisions that affect their safety and health (e.g., inspection or hazard analysis teams; developing or revising safe work rules; training new hires or co-workers; assisting in accident investigations)
- ◆ Assign and communicate responsibility for all aspects of the program

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Management Commitment and Employee Involvement (cont'd)



Recommended Actions:

- ◆ Provide adequate authority and resources to responsible parties
- ◆ Hold managers, supervisors, and employees accountable for meeting their responsibilities
- ◆ Review program operations at least annually, to evaluate, identify deficiencies, and revise, as needed

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Worksite Analysis



- ◆ Worksite analysis involves a variety of worksite examinations, to identify not only existing hazards, but also conditions and operations where changes might occur to create hazards
- ◆ Effective management actively analyzes the work and the worksite to *anticipate* and prevent harmful occurrences

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Worksite Analysis (cont'd)



Recommended Actions:

- ◆ So that all hazards are identified
 - Conduct comprehensive baseline and periodic surveys for safety and health
 - Analyze planned and new facilities, processes, materials, and equipment
 - Perform routine job hazard analyses

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Worksite Analysis (cont'd)



Recommended Actions:

- ◆ Provide for regular site safety and health inspections
- ◆ Provide a reliable system for employees, without fear of reprisal, to notify management about apparent hazardous conditions and to receive timely and appropriate responses

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Worksite Analysis (cont'd)

Recommended Actions:

- ◆ Provide for investigation of accidents and “near miss” incidents, so that their causes and means for prevention are identified
- ◆ Analyze injury and illness trends over time, so that patterns with common causes can be identified and prevented



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Hazard Prevention and Control



- ◆ Triggered by a determination that a hazard or potential hazard exists
- ◆ Where feasible, prevent hazards by effective design of job or job site
- ◆ Where elimination is not feasible, control hazards to prevent unsafe and unhealthful exposure
- ◆ Elimination or control must be accomplished in a timely manner

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Hazard Prevention and Control

(cont'd)

Recommended Actions:

- ◆ Establish procedures for timely correction or control of hazards, including
 - Engineering techniques, where feasible and appropriate
 - Procedures for safe work which are understood and followed as a result of training, positive reinforcement, correction of unsafe performance, and enforcement
 - Provision of personal protective equipment
 - Administrative controls

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Hazard Prevention and Control

(cont'd)

Recommended Actions:

- ◆ Provide for facility and equipment maintenance
- ◆ Plan and prepare for emergencies
 - Training and drills, as needed
- ◆ Establish a medical program
 - First aid on site
 - Physician and emergency care nearby



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Safety and Health Training



- ◆ Addresses the safety and health responsibilities of all personnel, whether salaried or hourly
- ◆ Most effective when incorporated into other training about performance requirements and job practices
- ◆ Complexity depends on size and complexity of worksite and nature of hazards

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Safety and Health Training (cont'd)

Recommended Actions:

- ◆ Ensure that all employees understand the hazards to which they may be exposed and how to prevent harm to themselves and others from exposure to these hazards



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Safety and Health Training

(cont'd)

Recommended Actions:

- ◆ Ensure that supervisors carry out their safety and health responsibilities, including
 - Analyzing the work under their supervision to identify unrecognized potential hazards
 - Maintaining physical protections in work areas
 - Reinforcing employee training through continual performance feedback and, if needed, enforcement of safe work practices

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Safety and Health Training

(cont'd)

Recommended Actions:

- ◆ Ensure that managers understand their safety and health responsibilities, as described under the Management Commitment and Employee Involvement element of the guidelines



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